The conductor must be visible through the inspection window of the contact.

END STOP

2.1 - Select the number selector with the selector knob (see crimp tool setting).
2.2 - Put the positioner C16461 on the hand crimp tool 16459.

3.1 - In the crimp guide, the contact and wire assembly must be in the ends stop position.
3.2 - During crimping, keep the wire in position.
3.3 - Just one crimping operation is allowed per contact and wire assembly.

4.1 - Crimping must not deform the inspection window.
4.2 - Contact must not have visible fractures or cracks.
4.3 - Contact barrel must not be deformed or bent.
4.4 - Crimping must not deform the end of the contact.

5.1 - For that purpose two (2) fingers are enough: pinch the wire and pull smoothly along the axis of the crimped contact.