Stripping

1. Insert the cable into the contact

2. Set the hand crimp tool according to crimp barrel accommodation table above
   2.1- Select the number "Position 3"
   2.2- Put the positioner C16460 on the hand crimp tool 16459

3. Insert the contact and wire assembly in the guide of the hand crimp tool
   3.1 - In the crimp guide, the contact and wire assembly must be in the ends stop position.
   3.2 - During crimping, keep the wire in position.
   3.3 - Just one crimping operation is allowed per contact and wire assembly.

4. Visually check crimping
   4.1 - Crimping must not deform the inspection window.
   4.2 - Contact must not have visible fractures or cracks.
   4.3 - Contact barrel must not be deformed or bent.
   4.4 - Crimping must not deform the end of the contact.

5. Check it is firmly crimped by pulling gently
   5.1 - For that purpose two (2) fingers are enough : pinch the wire and pull smoothly along the axis of the crimped contact